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**Spectrum Cement Division**

**To:** **Date:**  
**Attention:**  
**From:**  
**Subject:** Submittal for approval  
**Project:**

**Spectrum Fiber Reinforced Scratch & Brown Coat**

We propose to furnish this Portland (1) & Masonry Cement (2) based product that is produced exclusively at our Buda Texas plant. Our Scratch & Brown Coat is typically mixed with plastering sand (3) & water by qualified Plasterers for Stucco applications. Our company has supplied and or produced these types of materials for more than twenty years, with positive results.

**Workmanship**-Personnel should follow practices defined under ASTM C-928 (4)

**General Mixing Instructions:**

For scratch coats or for brown coats, use 1 bag of Spectrum Fiber Reinforced (5) Scratch & Brown Coat to 2.75-3.25 cubic feet of plastering sand\*. (\*Amount of sand may be slightly modified if deemed appropriate by a qualified plastering contractor)

**First:** add approximately 2/3 of the required water, 1/2 of the required sand into the mixer and allow that to mix briefly (the amount of water required depends on the water content of the sand and the personal preference of a qualified plastering contractor.)

**Next:** add 1 bag of Scratch & Brown Coat, the remainder of the sand and sufficient water to bring the mix to the desired workability. Mix these components a minimum of 5 minutes after all materials have been added. We recommended that you use a 1 cubic foot box to measure the sand & that you perform all mixing with the use of a motorized mortar mixer. This will insure consistent color, uniformity and strength.

Product conforms to ASTM C-1328 Type S and ASTM C-926 Type CM when applicable.

**Thank you for the opportunity of furnishing this quality product on your important project!**

- 1) Portland Cement conforms to ASTM C-150.
- 2) Masonry Cement conforms to ASTM C-91.
- 3) Jobsite sand by others should conform to ASTM C-897 Specification for Aggregate for Job-Mixed Portland Cement-Based Plasters.
- 4) Standards for Application of Portland Cement Based Plaster.
- 5) Alkali resistant fibers are used in this product.