

AHI Supply LP.
P.O. Box 884
Friendswood, Texas 77546
(281)331-0088 (281)331-9813 fax.
www.ahi-supply.com

(Spectrum Cement Division)

To:
Attention:
From:
Subject:
Project:

Date:

Spectrum Fiber Reinforced Scratch & Brown Coat

We propose to furnish this Portland (1) & Masonry Cement (2) based product that is produced exclusively at our Buda Texas plant. Our Scratch & Brown Coat is typically mixed with plastering sand (3) & water by qualified Plasterers for Stucco applications. Our company has supplied and or produced these types of materials for more than twenty years, with positive results.

Workmanship-Personnel should follow practices defined under ASTM C-928 (4)

General Mixing Instructions:

For scratch coats Use 1 bag of Spectrum Fiber Reinforced (5) Scratch & Brown Coat to 2.5 cubic feet of plastering sand*, or For brown coats Use 1 bag of Fiber Reinforced Scratch & Brown Coat to 3 cubic feet of plastering sand*

(*Amount of sand may be slightly modified if deemed appropriate by a qualified plastering contractor)

First: add approximately 2/3 of the required water, 1/2 of the required sand into the mixer and allow that to mix briefly (*the amount of water required depends on the water content of the sand and the personal preference of a qualified plastering contractor.*)

Next: add 1 bag of **Scratch & Brown Coat**, the remainder of the sand and sufficient water to bring the mix to the desired workability. Mix these components a minimum of 5 minutes after all materials have been added. We recommended that you use a 1 cubic foot box to measure the sand & that you perform all mixing with the use of a motorized mortar mixer. This will insure consistent color, uniformity and strength.

Product conforms to ASTM C-1328 Type S and ASTM C-926 Type CM when applicable.

Thank you for the opportunity of furnishing this quality product on your important project! We look forward to working with you all!

(1)Portland Cement conforms to ASTM C-150. (2) Masonry Cement conforms to ASTM C-91.

(3)Jobsite sand by others should conform to ASTM C-897 Specification for Aggregate for Job-Mixed Portland Cement–Based Plasters.

(4) Standards for Application of Portland Cement Based Plaster.

(5) Alkali resistant fibers are used in this product.